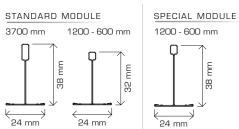
Data SheetSTEEL STRONG EASY T24 OVERLAP

DESCRIPTION

ATENA STEEL STRONG
EASY BASE 24 OVERLAP
WITH INTERNATIONALLY PATENTED

WITH INTERNATIONALLY PATENTED EASY HOOK



FLEXION RESISTANCE:

DURABILITY OF GALVANISED ITEMS:

DURABILITY OF POST-PAINTED ITEMS:

EASY HOOK:

Steel Strong EASY is an innovative structure for false ceilings, which puts together the simple setting up of Atena Steel Strong with a new patented hook.

The hooking system has been conceived to be easy to install and unhook, maintaining a high resistance against traction force. During the endurance tests, Steel Strong Easy obtained excellent values: 180 N.

DOUBLE STITCHING

The double stitching in the upper part of the probile assures better resistance to twisting.

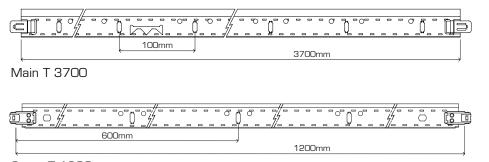
24 11111					
PRODUCT FAMILY:	T24 Visible structure (nominal measure)				
HOOK MATERIAL:	EASY made up of stainless steel 0,4 mm thick.				
STRUCTURE MATERIAL:	MAIN T: galvanised steel DX51D-Z100 0,35 mm thick. CROSS T: galvanised steel DX51D-Z100 0,30 mm thick.				
COVERING MATERIAL:	white prepainted steel 0,30 mm thick. black prepainted steel 0,30 mm thick. silver prepainted steel 0,30 mm thick.				
BOTTOM END CONNECTION:	MAIN T: head to head connection with printed hook CROSS T: stainless steel hook				
FINISHING:	Galvanised structure and prepainted capping				
FEATURES:	High traction resistance Quick hooking system Suitable for Fox				
PACKAGING:	Light brown boxes with red strip				
CERTIFICATIONS:					
REACTION TO FIRE:	The system complies with EN13964:2014 4.4.2.1 EN 13501 - 1 EUROCLASSE A1				
RESISTENCE TO FIRE:	REI 120 - certif. IG 297526 - 3455 FR REI 120 - certif. IG 299126 - 3478 FR REI 120 - certif. IG 295271 - 3420 FR UNI EN 13501 - 2				
RELEASE OF DANGEROUS SUBSTANCES:	No release of dangerous substances according European Law EN 13964:2014				

Class B

Class C

Maximum span mm 1200 - Class 1

STRUCTURE _____ HOOK _____



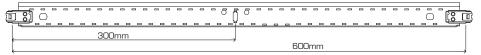


Main T Hook



Easy Hook

Cross T 1200



Cross T 600

DIMENSION.

Code	Length B24	Dimension	Pieces per box	Weight / box	Boxes / pallett	Weight / pallet
RY124370BRTAR	3700 mm	24 x 38	24	30 kg	36	1080 kg
RZ124120BRTRH	1200 mm	24 x 38	50	18 kg	60	1080 kg
RY124120BRTAR	1200 mm	24 x 32	50	16 kg	60	960 kg
RZ124060BRTRH	600 mm	24 x 38	50	8 kg	96	768 kg
RY124060BRTAR	600 mm	24 x 32	75	12 kg	96	1152 kg

SECTION	24mm)	24mm)	www.ge	38mm)	Later Amm
Length B24	3700 mm		1200 mm		600 mm
Incidence 600x600	0,85 ml/m²		$1,70 \text{ ml/m}^2$	(0,85 ml/m²
Incidence 600x1200	0,85 ml/m²		$1,70 \text{ ml/m}^2$	/	

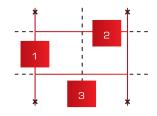
BEARING CAPACITY_

Maximum load = 12 Kg/m^2 Maximum deflection = L/360

Lab Test Cert TV

For different inflections see the following table:

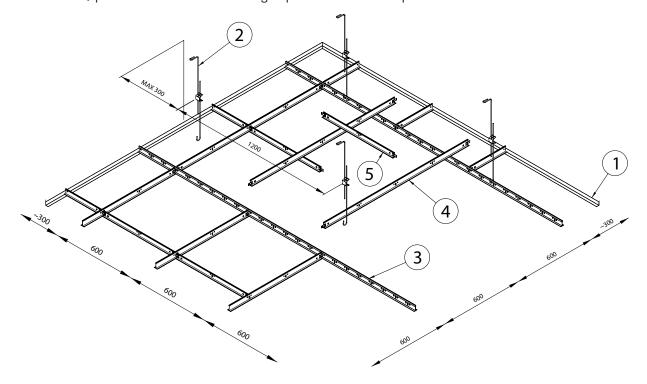
MAXIMUM DEFLECTION	L/300	L/360	L/400	L/500
MULTIPLIER	1,2	1	0.9	0,72



(1) 3700 Main T profile | (2) 1200 Cross T C | (3) 600 Cross T

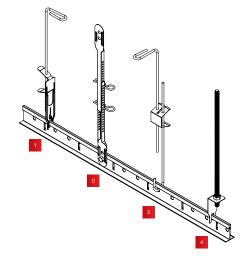
- Draw the lines of the perimeter frame.
- Determine the height of the ceiling with a level and mark it with a sting.
- Proceed with the installation of the structure:
- 1. Install the wall angles with nails, screws and/or plugs suitable to the wall material.
- 2. Fix the hangers according to the type of ceiling to be installed.
- 3. Install the main runners with an interaxe of 1200 mm*.
- 4. Proceed with the installation of 1200 mm Cross T profiles into the main carrier.
- 5. Install 600 mm Cross T into 1200 mm Cross T profiles.

To set up a proper coupling of the structure, hold the left side of the punched profile and press slightly to snap the clip into place. The click ensures the proper attachment of the structure. To release, press the tab of the locking clip and remove the profile.



HANGERS -

- 1) Twister
- 2) Nonius
- 3) Standard with spring
- 4) 90° hanger



^{*}Verify the interaxe according to the load at m² and particular conditions.

STORAGE MODE -

In order to guarantee to customers the realization of a perfect false ceiling, materials supplied by Atena S.p.A. shall be maintained in good conditions from purhcase to installation.

They must be stored in a closed, clean and dry site.

Atena S.p.A. protects its products with resistant packaging under normal handling.

Please handle packages with care to avoid shocks and inappropriate handling that might damage what is provided.

Tiles are packaged in brown cardboard boxes with stripe and delivered on pallets secured with cellophane.

The manual handling must be carried out with caution and in compliance with safety regulations at work.

For carriage of packaged products on pallets, provide a mechanical transport to avoid damages or risks resulting from inadequate transport.

CLEANING, MAINTENANCE AND REMOVAL ____

Cleaning and maintenance require some attention and care even though are easy to make and don't take much time. It is necessary to use neutral and not aggressive soaps. In case of any damage, tiles can be repainted or replaced.

False ceilings maintenance usually refers to:

placing, alignment or replacement of damaged or broken tiles. Panels can be also removed for restoration or maintenence of the system below.

The maintenance work shall be appointed to:specialised workers trained with technical data sheets about setting, removal and maintenance of the false ceilings, in order to ensure excellent results.

The tiles shall be taken off simply by pushing them upwards from the T grids and turning them to one side for an easy removal.

Using inadequate tools can damage the structure, causing adherence loss or even accidental panel fall. All the maintenance intervention must follow the technical data sheet indication and every noted diversity has to be promptly reported.

Each worker assigned with maintenance operation must carefully remove the tile, perform the intervention and do not alter the false ceiling structure, the hanging system and the connection between these elements.

When the maintenance is over, install again the panels, verifying that the tiles are properly laid on the T profile and the planarity is guaranteed. Any difference in tiles level is caused by wrong installation and, for this reason, they must be quickly controlled.

LAWS REFERENCE AND WARRANTY.

Each Atena false ceiling is produced for internal use according to the technical rules for construction EUROCODICE and the specific regulations UNI EN 13964:2014, 14195:2005.

Each Atena S.p.A. product has its own DOP (Declaration Of Performance) CE according to the European Law 305/2011.

False ceilings and claddings for internal and external use have to be dimensioned on environment features, to list some of the possible examples: earthquakes, wind, thermal expansion, place of installation, use destination of the building and project requests.

Indipendently by information, suggestions, advices and technical opinions exchanged between the parts, Atena S.p.A. will produce its products only according to the orders received and the technical drawings/projects attached, having no responsibility on what is not indicated in the order, in the technical drawings or in the project.

Atena S.p.A., as producer, is responsible for manufacturing defects. Complaints have to be presented according to the selling conditions. Materials used for Atena false ceilings have been produced just with this purpose, every other use is considered improper.