



# **Data Sheet ENIGMA OPEN**

## DESCRIPTION .

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False ceiling made up of steel or aluminum tiles installed side by side on hidden structure with "hooking" opening. Enigma Open tiles are available with right or bevelled edges.

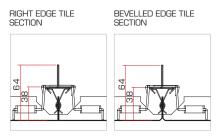
### SECTIONS \_\_\_\_

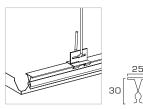
RIGHT EDGE 27 600 600 27 27 600 600 600 600 600 600 600 60	BEVELLED EDGE 25 $600$ $600$ $25$ $30$ $25$ $30$ $400$ $500/1000/1200/1500$ $30$ $16,2$ $30$ $16,2$ $30$ $16,2$
TECHNICAL DATA	
TILES DIMENSION	600x600 mm - 400x1000 mm - 300x1200mm - 300x1500mm Other dimensions on request
ТҮРЕ	Clip-in tiles Right or bevelled edge
MATERIAL AND WEIGHTS	Aluminum 5/10:       1,61 kg/sqm         Aluminum 6/10:       1,92 kg/sqm         Aluminum 7/10:       2,24 kg/sqm         Steel 5/10:       4,60 kg/sqm         Steel 6/10:       5,52 kg/sqm
HIDDEN STRUCTURE	Single triangular structure Double triangular structure with Winger Single continental structure Double continental structure with Winger Double continental structure with "U" profile
CERTIFICATIONS	
FLEXION RESISTANCE	Maximum span mm 1200 - 1 Class
DURABILITY OF PRE AND POST PAINTED MATERIALS	C Class
DURABILITY OF GALVANISED MATERIALS	B Class
RELEASE OF DANGEROUS SUBSTANCES	No release of any dangerous substance according to European Law EN 13964:2014
FIRE REACTION	According to UNI EN 13501-1: plain or perforated tiles with Viledon Plus A1 Class perforated tiles with standard Viledon A2s1dO Class - structure A1 Class
ACOUSTIC TEST	Refer to Atena Acustic Catalogue
BEARING CAPACITY	model 600x600: model 300x1200: 8 kg/sqm 10 kg/sqm

### TRIANGULAR STRUCTURES \_

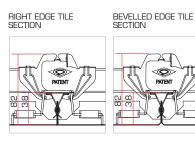
MODEL 600 x 600 mm

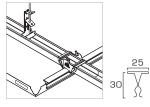
# SINGLE TRIANGULAR STRUCTURE





#### DOUBLE TRIANGULAR STRUCTURE + WINGER





\*Interaxe to be verified according to the load on  $m^{\scriptscriptstyle 2}.$ 

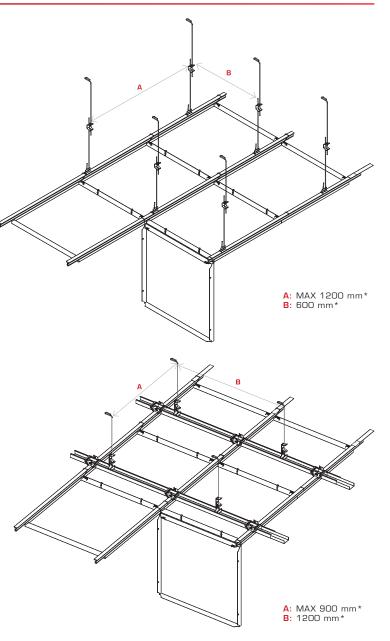


Winger is a safe and easy hooking system conceived to fix triangular and continental profiles to "C" carrier in few steps. The best way to reduce installation time in comparison to traditional systems.



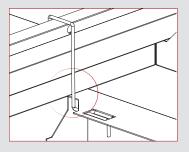






# SAFETY SPRING

Enigma tile has been equipped with slots and safety springs to hang the tiles in an easy and steady way.

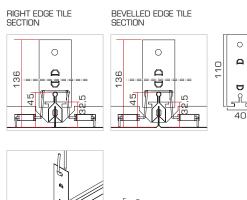


All dimensions are nominal and expressed in millimeters.

All technical specification data and information can be changed without advise.

## CONTINENTAL STRUCTURE -

#### SINGLE CONTINENTAL STRUCTURE

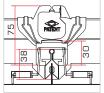


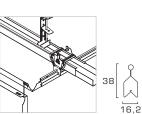


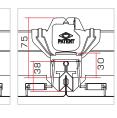
### DOUBLE CONTINENTAL STRUCTURE + WINGER

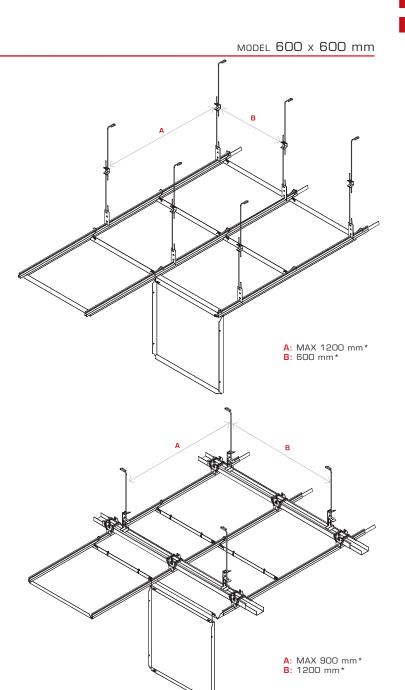
RIGHT EDGE TILE SECTION

BEVELLED EDGE TILE SECTION



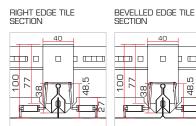


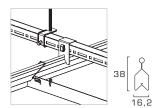


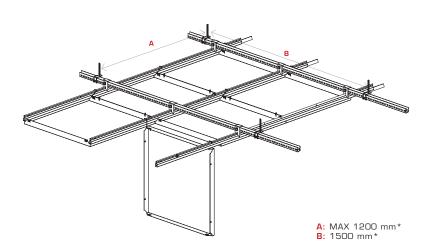


### DOUBLE CONTINENTAL STRUCTURE + "U PROFILE"

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\*Interaxe to be verified according to the load on  $m^{2}. \label{eq:mass_star}$ 

All dimensions are nominal and expressed in millimeters.

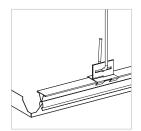
All technical specification data and information can be changed without advise. For further information please contact sales department: tel. + 39 0421 75526 commerciale@atena-it.com

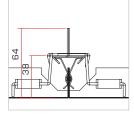
# SINGLE TRIANGULAR STRUCTURE

### MODEL 600 x 600 mm

A: MAX 1200 mm\* B: 600 mm\*







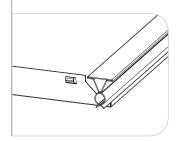


#### Laying instructions:

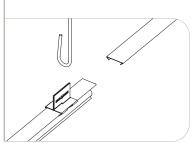
- Draw the lines of the perimeter frame.
- Determine the height of the ceiling with a level and mark it with a string.
- Install the perimeter profiles.
- Proceed with the hangers.
- Install structure and tiles as following:



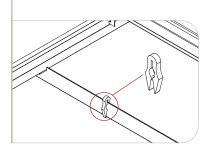
4) COMPLETE THE INSTALLATION OF THE TILES PUSHING THEM ON PROFILES.



2) HANG THE BRACKET.



5) FIX TILES TO EACH OTHER USING THE PVC CLIPS.



3) HANG ALL PROFILES.

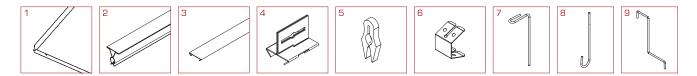


\* Verify the interaxe according to the load at m<sup>2</sup> and particular conditions

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# ENIGMA OPEN INCIDENCES

MODEL 600 x 600 mm



	SINGLE TRIANGULAR STRUCTURE									
ID	DESCRIPTION	MATERIAL	QUANTITY							
1	ENIGMA OPEN TILE	steel / alumium	(pcs/sqm)	2,78						
2	TRIANGULAR PROFILE	galvanised steel 5/10	(lm/sqm)	1,70						
3	TRIANGULAR PROFILE JOINT	galvanised steel 5/10	(pcs/sqm)	0,45						
4	FIXING CLIP FOR TS	galvanised steel 5/10	(pcs/sqm)	1,5						
5	CLIPS	PVC	(pcs/sqm)	4						
6	Ø4 DOUBLE SPRING	spring steel	(pcs/sqm)	1,5						
7	Ø4 HANGER WITH EYE	galvanised steel	(pcs/sqm)	1,5						
8	Ø4 HANGER WITH HOOK	galvanised steel	(pcs/sqm)	1,5						
9	OPEN SPRING	galvanised steel	(pcs/sqm)	6						

Note for Enigma tile application: Post painted steel Enigma to be used with continental profile. Pre painted steel Enigma to be used with triangular profile.

Pre and post painted aluminum Enigma to be used with pre painted triangular profile.

### MATERIAL WEIGHTS \_\_\_\_\_

MODEL 600 x 600 mm

	TILES				COMBINED HIDDEN S	TRUCTURES WEIGHT
MODEL	DIMENSIONS	MATERIALS	THICKNESS Kg/m <sup>2</sup>		SINGLE TRIANG Kg/	
						S+P
		ALUMINUM	5/10	1,61	0,81	2,42
			6/10	1,94	0,81	2,75
ENIGMA OPEN	600 x 600		7/10	2,24	O,81	3,05
		STEEL	5/10	4,61	0,81	5,42
			6/10	5,53	O,81	6,34

S S + P

THIS TERM REFERS TO THE WEIGHT OF THE STRUCTURE ONLY THIS TERM REFERS TO THE TOTAL WEIGHT OF THE CEILING STRUCTURE AND TILES

STRUCTURE WEIGHTS DO NOT CONSIDER HANGERS - TILES WEIGHT REFERS TO SMOOTH TILES ONLY

### PACKAGING

MODEL 600 x 600 mm

	SPECIFICHE IMBALLI									
MODELS	DIMENSIONS	MATERIALS	THICKNESS	PIECES PER BOX*	BOXES PER PALLET	CODE * *				
		ALUMINUM	5/10	10	28	PEOPRL5BICOOONB				
			6/10	10	28	PEOPRL6BICOOONB				
ENIGMA OPEN	600 x 600		7/10	10	28	PEOPRL7BICOOONB				
		STEEL	5/10	10	28	PEOPRC5BICOOONB				
			6/10	10	28	PEOPRC6BICOOONB				

\* \* The grey part of the code changes according to the tiles specifications

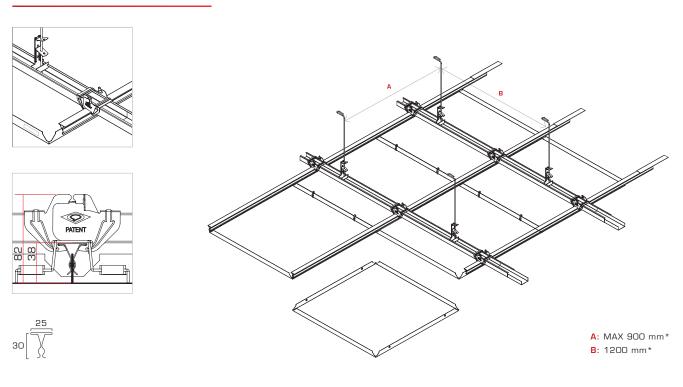
All dimensions are nominal and expressed in millimeters.

All technical specification data and information can be changed without advise.

# DOUBLE TRIANGULAR STRUCTURE + WINGER \_\_\_\_\_

### MODEL 600 x 600 mm

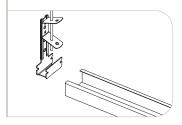
DETAILS



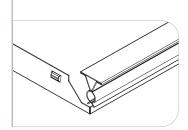
Laying instructions:

- Draw the lines of the perimeter frame.
- Determine the height of the ceiling with a level and mark it with a string.
- Install the perimeter profiles.
- Proceed with the hangers.
- Install structure and tiles as following:

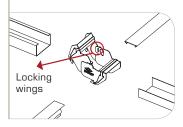
1) INSERT THE SPRING HOOK ON THE CARRIER.



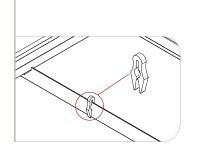
**4)** Complete the tiles installation pushing them on profile.



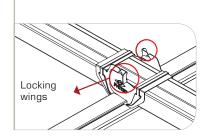
2) PLACE THE WINGER HOOK OVER THE CARRIER AND CLOSE IT WITH THE TRIANGULAR PROFILE.

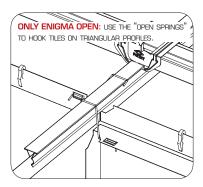


5) FIX TILES TO EACH OTHER USING THE PVC CLIPS.



3) CLOSE WINGER CLIPS.



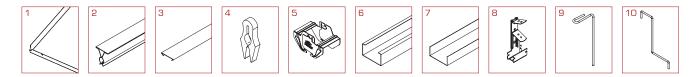


\* Verify the interaxe according to the load at m<sup>2</sup> and particular conditions

All dimensions are nominal and expressed in millimeters. All technical specification data and information can be changed without advise.

### ENIGMA OPEN INCIDENCES

MODEL 600 x 600 mm



	DOUBLE TRIANGULAR STRUCTURE + WINGER									
ID	DESCRIPTION	MATERIAL	QUANTITY							
1	ENIGMA OPEN TILE	steel / aluminum	(pcs/sqm)	2,78						
2	TRIANGULAR PROFILE	galvanised steel 5/10	(lm/sqm)	1,70						
3	TRIANGULAR PROFILE JOINT	galvanised steel 5/10	(pcs/sqm)	0,45						
4	CLIPS	PVC	(pcs/sqm)	4						
5	WINGER HOOK	galvanised steel 8/10	(pcs/sqm)	1,50						
6	49x27 "C" CARRIER	galvanised steel 6/10	(lm/sqm)	0,85						
7	CARRIER JOINT	galvanised steel 6/10	(pcs/sqm)	0,22						
8	HOOK WITH SPRING	galvanised steel 8/10	(pcs/sqm)	1						
9	Ø4 HANGER WITH EYE	galvanised steel	(pcs/sqm)	1						
10	OPEN SPRING	galvanised steel	(pcs/sqm)	6						

#### Note for Enigma tile application:

Post painted steel Enigma to be used with continental profile. Pre painted steel Enigma to be used with triangular profile. Pre and post painted aluminum Enigma to be used with pre painted triangular profile.

## MATERIAL WEIGHTS

#### MODEL 600 x 600 mm

	TILES				COMBINED HIDDEN S	TRUCTURES WEIGHT
MODEL	DIMENSIONS	MATERIALS	ALS THICKNESS Kg/m <sup>2</sup>			
						S+P
		ALUMINUM	5/10	1,61	1,26	2,87
			6/10	1,94	1,26	3,20
ENIGMA OPEN	600 x 600		7/10	2,24	1,26	3,50
G. L.		STEEL	5/10	4,61	1,26	5,87
			6/10	5,53	1,26	6,79

THIS TERM REFERS TO THE WEIGHT OF THE STRUCTURE ONLY S

-S + P THIS TERM REFERS TO THE TOTAL WEIGHT OF THE CEILING STRUCTURE AND TILES

STRUCTURE WEIGHTS DO NOT CONSIDER HANGERS - TILES WEIGHT REFERS TO SMOOTH TILES ONLY

### PACKAGING \_\_

MODEL 600 x 600 mm

	PACKAGING									
MODEL	DIMENSIONS	MATERIALS	THICKNESS	PIECES PER BOX*	Boxes per pallet	CODE * *				
	600 x 600	ALUMINUM	5/10	10	28	PEOPRL5BICOOONB				
			6/10	10	28	PEOPRL6BICOOONB				
ENIGMA OPEN			7/10	10	28	PEOPRL7BICOOONB				
		STEEL	5/10	10	28	PEOPRC5BICOOONB				
			6/10	10	28	PEOPRC6BICOOONB				

\* \* The grey part of the code changes according to the tiles specifications

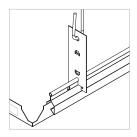
All dimensions are nominal and expressed in millimeters.

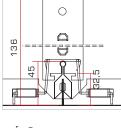
All technical specification data and information can be changed without advise.

# SINGLE CONTINENTAL PROFILE \_\_\_\_\_

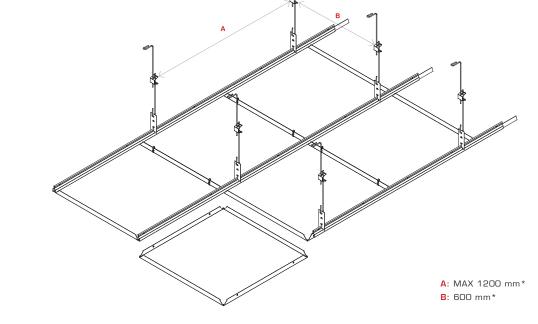
### MODEL 600 x 600 mm







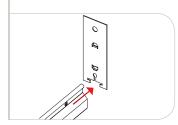




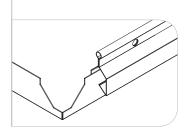
Laying instructions:

- Draw the lines of the perimeter frame.
- Determine the height of the ceiling with a level and mark it with a string.
- Install the perimeter profiles.
- Proceed with the hangers.
- Install structure and tiles as following:

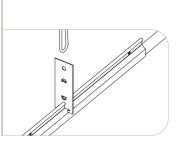
1) Hook the hanging bracket to the continental profile.



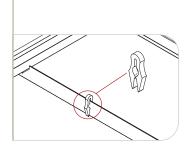
**4)** Complete the tiles installation pushing them on profile.



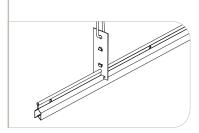
2) HANG THE BRACKET.



5) FIX TILES TO EACH OTHER USING THE PVC CLIPS.



3) HANG ALL PROFILES.





\* Verify the interaxe according to the load at m<sup>2</sup> and particular conditions

All dimensions are nominal and expressed in millimeters. All technical specification data and information can be changed without advise.

# ENIGMA OPEN INCIDENCES

MODEL 600 x 600 mm



	SINGLE CONTINENTAL STRUCTURE										
ID	DESCRIPTION	MATERIAL	QUANTITY								
1	ENIGMA OPEN TILE	steel / aluminum	(pcs/sqm)	2,78							
2	CONTINENTAL PROFILE	galvanised steel 6/10	(lm/sqm)	1,70							
3	CONTINENTAL PROFILE JOINT	galvanised steel 5/10	(pcs/sqm)	0,45							
4	FIXING CLIP	galvanised steel 10/10	(pcs/sqm)	1,5							
5	CLIPS	PVC	(pcs/sqm)	4							
6	Ø4 DOUBLE SPRING	spring steel	(pcs/sqm)	1,5							
7	Ø4 HANGER WITH EYE	galvanised steel	(pcs/sqm)	1,5							
8	Ø4 HANGER WITH HOOK	galvanised steel	(pcs/sqm)	1,5							
9	OPEN SPRING	galvanised steel	(pcs/sqm)	6							

Note for Enigma tile application:

Post painted steel Enigma to be used with continental profile. Pre painted steel Enigma to be used with triangular profile. Pre and post painted aluminum Enigma to be used with pre painted triangular profile.

## MATERIAL WEIGHTS \_\_\_\_\_

MODEL 600 x 600 mm

	TILES				COMBINED HIDDEN S	TRUCTURES WEIGHT
MODEL	DIMENSIONS	MATERIALS	THICKNESS	кg/m²	SINGLE CONTINEN Kg/	
						S+P
		ALUMINUM	5/10	1,61	1,01	2,62
			6/10	1,94	1,01	2,95
ENIGMA OPEN	600 x 600		7/10	2,24	1,01	3,25
		STEEL	5/10	4,61	1,01	5,62
			6/10	5,53	1,01	6,54

S S + P THIS TERM REFERS TO THE WEIGHT OF THE STRUCTURE ONLY

THIS TERM REFERS TO THE TOTAL WEIGHT OF THE CEILING STRUCTURE AND TILES

STRUCTURE WEIGHTS DO NOT CONSIDER HANGERS - TILES WEIGHT REFERS TO SMOOTH TILES ONLY

### PACKAGING

MODEL 600 x 600 mm

	PACKAGING									
MODEL	DIMENSIONS	MATERIALS	THICKNESS	PIECES PER BOX*	BOXES PER PALLET	CODE * *				
	600 x 600	ALUMINUM	5/10	10	28	PEOPRL5BICOOONB				
			6/10	10	28	PEOPRL6BICOOONB				
ENIGMA OPEN			7/10	10	28	PEOPRL7BICOOONB				
		STEEL	5/10	10	28	PEOPRC5BICOOONB				
			6/10	10	28	PEOPRC6BICOOONB				

\* \* The grey part of the code changes according to the tiles specifications

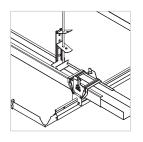
All dimensions are nominal and expressed in millimeters.

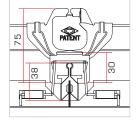
All technical specification data and information can be changed without advise.

# DOUBLE CONTINENTAL STRUCTURE + WINGER\_\_\_\_\_

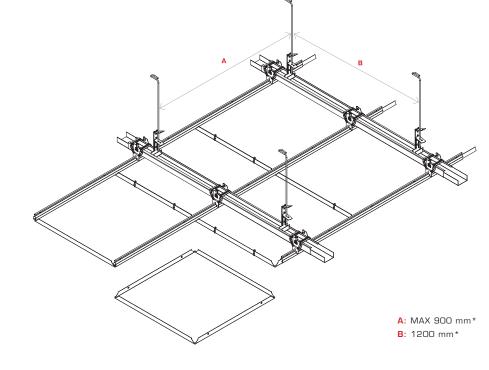
### MODEL 600 x 600 mm











Laying instructions:

- Draw the lines of the perimeter frame.
- Determine the height of the ceiling with a level and mark it with a string
- Install the perimeter profiles.
- Proceed with the hangers.

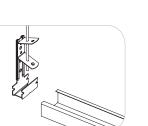
3) Use winger hook to clasp

JOINT.

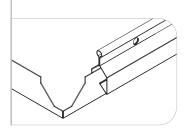
CARRIER AND CONTINENTAL PROFILE

Install structure and tiles as following:

1) INSERT THE SPRING HOOK ON THE CARRIER.



5) Complete the tiles installation pushing them on profile.

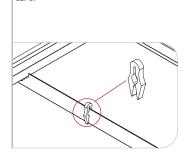


CONTINENTAL PROFILE.

2) INSERT WINGER JOINT IN



6) FIX TILES EACH OTHER USING THE PVC CLIPS.



\* Verify the interaxe according to the load at m<sup>2</sup> and particular conditions

ONLY ENIGMA OPEN: USE THE

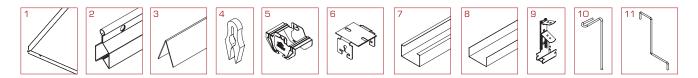


4) CLOSE WINGER WINGS.

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### ENIGMA OPEN INCIDENCES.

MODEL 600 x 600 mm



	DOUBLE CONTINENTAL STRUCTURE + WINGER									
ID	DESCRIPTION	MATERIAL	QUANTITY							
1	ENIGMA OPEN TILE	steel / aluminum	(pcs/sqm)	2,78						
2	CONTINENTAL PROFILE	galvanised steel 6/10	(lm/sqm)	1,70						
3	CONTINENTAL PROFILE JOINT	galvanised steel 5/10	(pcs/sqm)	0,45						
4	CLIPS	PVC	(pcs/sqm)	4						
5	WINGER HOOK	galvanised steel 8/10	(pcs/sqm)	1,50						
6	RACCORDO WINGER	galvanised steel 10/10	(pcs/sqm)	1,50						
7	49x27 "C" CARRIER	galvanised steel 6/10	(lm/sqm)	0,85						
8	CARRIER JOINT	galvanised steel 6/10	(pcs/sqm)	0,22						
9	HOOK WITH SPRING	galvanised steel 8/10	(pcs/sqm)	1						
10	Ø4 HANGER WITH EYE	galvanised steel	(pcs/sqm)	1						
11	OPEN SPRING	galvanised steel	(pcs/sqm)	6						

Note for Enigma tile application: Post painted steel Enigma to be used with continental profile.

Pre painted steel Enigma to be used with triangular profile. Pre and post painted aluminum Enigma to be used with pre painted triangular profile.

### MATERIAL WEIGHTS

### MODEL 600 x 600 mm

MODEL 600 x 600 mm

PEOPRL5BICOOONB

PEOPRL6BICOOONB

PEOPRL7BICOOONB

PEOPRC5BICOOONB

PEOPRC6BICOOONB

	TILES				COMBINED HIDDEN S	TRUCTURES WEIGHT
MODEL	DIMENSIONS	MATERIALS	THICKNESS Kg/m <sup>2</sup>			
						S+P
		ALUMINUM	5/10	1,61	1,11	2,72
			6/10	1,94	1,11	3,05
ENIGMA OPEN	600 x 600		7/10	2,24	1,11	3,35
			5/10	4,61	1,11	5,72
			6/10	5,53	1,11	6,64

10

10

10

10

10

S S + P THIS TERM REFERS TO THE WEIGHT OF THE STRUCTURE ONLY

DIMENSIONS

600 x 600

S + P THIS TERM REFERS TO THE TOTAL WEIGHT OF THE CEILING STRUCTURE AND TILES STRUCTURE WEIGHTS DO NOT CONSIDER HANGERS - TILES WEIGHT REFERS TO SMOOTH TILES ONLY

MATERIALS

ALUMINUM

STEEL

### PACKAGING\_

MODEL

ENIGMA

OPEN

PACKAGING CODE\*\* PIECES PER BOX\* BOXES PER PALLET THICKNESS

28

28

28

28

28

* * THE GREY	PART	OF	THE	CODE	CHANGES	ACCORDING	то	THE	TILES	SPECIFICATIONS	5

All dimensions are nominal and expressed in millimeters.

All technical specification data and information can be changed without advise.

For further information please contact sales department: tel. + 39 0421 75526 commerciale@atena-it.com

5/10

6/10

7/10

5/10

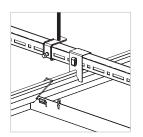
6/10

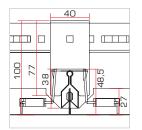
ONLY ENIGMA OPEN: USE THE "OPEN SPRINGS" TO HOOK TILES ON CONTINENTAL PROFILES.

### DOUBLE CONTINENTAL STRUCTURE WITH "U" PROFILE

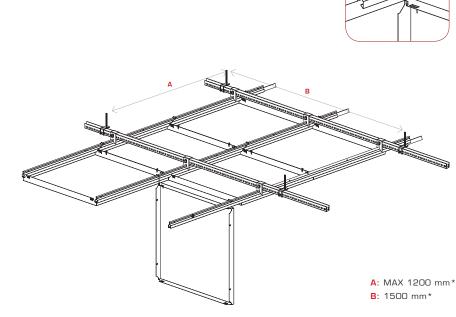
#### MODEL 600 x 600 mm







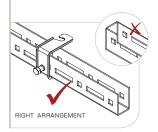




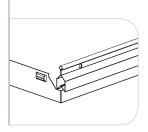
Laying instructions:

- Draw the lines of the perimeter frame.
- Determine the height of the ceiling with a level and mark it with a string.
- Install the perimeter profiles.

1) HANG THE BRACKET TO "U" PROFILE.



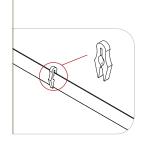
5) PROCEED THE TILES INSTALLATION PUSHING THEM ON PROFILE.



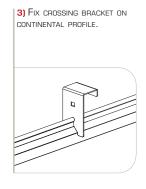
 Then, HOOK IT TO THE HANGER.

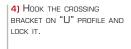


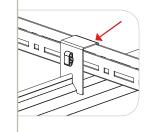
6) FIX TILES EACH OTHER USING THE PVC CLIPS.

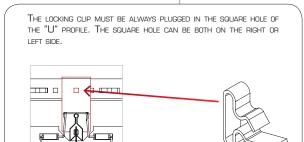


- Prepare the hanger grid fixing the threaded bar to the loft.
- Install structure and tiles as following:









SAFETY CLIP

\* Verify the interaxe according to the load at m<sup>2</sup> and particular conditions

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# INCIDENZE ENIGMA OPEN\_\_\_\_\_

MODEL 600 x 600 mm

5	6	7	<sup>8</sup>	9	10	11
40	Ha	4	R	<b>U</b>	Julia	

DOUBLE CONTINENTAL STRUCTURE WITH "U" PROFILE								
ID	DESCRIPTION	MATERIAL	QUANTITY					
1	ENIGMA OPEN TILE	steel / aluminum	(pcs/sqm)	2,78				
2	CONTINENTAL PROFILE	galvanised steel 6/10	(lm/sqm)	1,70				
3	CONTINENTAL PROFILE JOINT	galvanised steel 5/10	(pcs/sqm)	0,45				
4	DOUBLE CONTINENTAL SYSTEM BRACKET	galvanised steel 10/10	(pcs/sqm)	1,15				
5	CLIPS	PVC	(pcs/sqm)	4				
6	"U" 30x20x30 PROFILE	galvanised steel 15/10	(lm/sqm)	0,70				
7	"U" PROFILE JOINT	galvanised steel	(pcs/sqm)	0,20				
8	Ø6 mm THREADED BAR BRACKET	hardened steel	(pcs/sqm)	0,60				
9	SAFETY CLIP	spring steel	(pcs/sqm)	1,15				
10	Ø6 THREADED BAR	galvanised steel	(pcs/sqm)	0,60				
11	OPEN SPRING	galvanised steel	(pcs/sqm)	6				

Note for Enigma tile application: Post painted steel Enigma to be used with continental profile. Pre painted steel Enigma to be used with triangular profile. Pre and post painted aluminum Enigma to be used with pre painted triangular profile.

### MATERIAL WEIGHT\_

MODEL 600 x 600 mm

		TILES	COMBINED HIDDEN STRUCTURES WEIGHT				
MODEL DIMENSIONS		MATERIALS	THICKNESS	кg/m²	DOUBLE CONTINENTAL STRUCTURE WITH "U" PROFILE Kg/m <sup>2</sup>		
						S+P	
ENIGMA 600 OPEN 600		ALUMINUM	5/10	1,61	1,59	3,20	
			6/10	1,94	1,59	3,53	
	600 x 600		7/10	2,24	1,59	3,83	
		STEEL	5/10	4,61	1,59	6,20	
			6/10	5,53	1,59	7,12	

S S + P THIS TERM REFERS TO THE WEIGHT OF THE STRUCTURE ONLY THIS TERM REFERS TO THE TOTAL WEIGHT OF THE CEILING STRUCTURE AND TILES

STRUCTURE WEIGHTS DO NOT CONSIDER HANGERS - TILES WEIGHT REFERS TO SMOOTH TILES ONLY

#### PACKAGING\_\_\_\_\_

MODEL 600 x 600 mm

PACKAGING										
MODEL	DIMENSIONS	MATERIALS	THICKNESS	PIECES PER BOX*	BOXES PER PALLET	CODE**				
ENIGMA OPEN	600 x 600	ALUMINUM	5/10	10	28	PEOPRL5BICOOONB				
			6/10	10	28	PEOPRL6BICOOONB				
			7/10	10	28	PEOPRL7BICOOONB				
		STEEL	5/10	10	28	PEOPRC5BICOOONB				
			6/10	10	28	PEOPRC6BICOOONB				

\* \* The grey part of the code changes according to the tiles specifications

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### TECHNICAL SPECIFICATION \_

#### MATERIAL AND COLOR:

- Aluminum 5/10
- Aluminum 6/10
- Steel 5/10-6/10 V

White | Silver White | Silver Postpainted similar to RAL 9010 and RAL 7035 (gloss and matt) Postpainted all RAL color gloss and semi-gloss SILVER postpainted similar to RAL 9006 and all matt RAL colors. See "Colors and Materials" data sheet

White | Silver | Gloss AISI

#### FINISHING:

Plain surface Perforated surface:

- Perforation type
- Hole
- Diagonal or parallel perforation
- % perforated area

Read Atena Perforations data sheet

#### HIDDEN STRUCTURE:

- Single triangular structure
- Double triangular structure + Winger
- Single continental structure
- Double continental structure + Winger
- Double continental structure + "U" profile

#### PERIMETER PROFILES:

Chosen by project requirements, see Metal Modular Catalogue, "Perimeter profiles" section. Fire reaction according to UNI EN 13964 A1 Class for plain or perforated tiles with Viledon Plus, A2s1dO Class for perforated tiles with standard Viledon.

The panels will be removable to ensure any easy access to the interspace and a flexible positioning of the lighting elements.

In case the perimeter frame is made up of cutted tiles, we recommend the use of plain tiles. Good results in terms of sound-absorbency can be obtained with perforated tiles by inserting rockwool or mineral fiber on the back, packed in hot-sealed polyethylene containers.

### STORAGE MODE \_\_\_\_

In order to guarantee to customers the realization of a perfect false ceiling, materials supplied by Atena S.p.A. shall be maintained in good conditions from purchase to installation.

They must be stored in a closed, clean and dry site.

Atena S.p.A. protects its products with resistant packaging under normal handling.

Please handle packages with care to avoid shocks and inappropriate handling that might damage what is provided.

Tiles are packaged in brown cardboard boxes with stripe and delivered on pallets secured with cellophane.

The manual handling must be carried out with caution and in compliance with safety regulations at work.

For carriage of packaged products on pallets, provide a mechanical transport to avoid damages or risks resulting from inadequate transport.

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### CLEANING, MAINTENANCE AND REMOVAL\_

Cleaning and maintenance require some attention and care even though are easy to make and don't take much time. It is necessary to use neutral and not aggressive soaps. In case of any damage, tiles can be repainted or replaced.

False ceilings maintenance usually refers to:

placing, alignment or replacement of damaged or broken tiles. Panels can be also removed for restoration or maintenence of the system below.

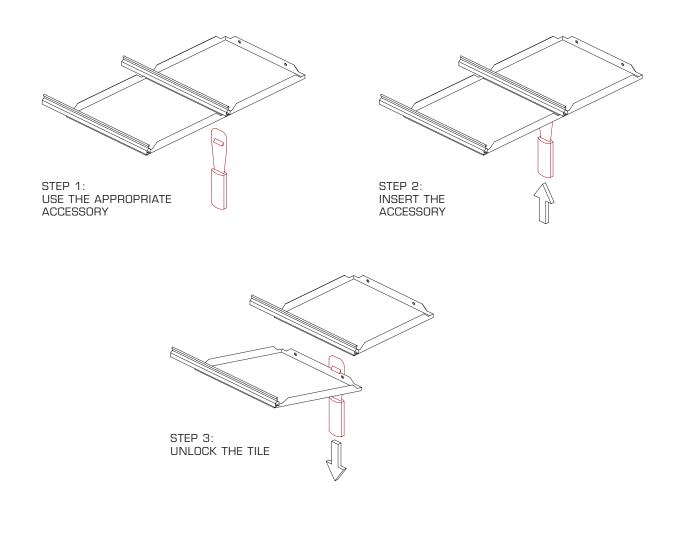
The maintenance work shall be appointed to: specialised workers trained with technical data sheets about setting, removal and maintenance of the false ceilings, in order to ensure excellent results.

The tiles shall be taken off with the use of a specific tool supplied by Atena S.p.A. which allows the tiles removal without damaging the structure. (see picture below).

Using inadequate tools can damage the structure, causing adherence loss or even accidental panel fall. All the maintenance intervention must follow the technical data sheet indication and every noted diversity has to be promptly reported.

Each worker assigned with maintenance operation must carefully remove the tile, perform the intervention and do not alter the false ceiling structure, the hanging system and the connection between these elements.

When the maintenance is over, install again the panels, verifying that the tiles are properly hooked on the profiles and the planarity is guaranteed. Any difference in tiles level is caused by wrong installation and, for this reason, they must be quickly controlled.



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### LAWS REFERENCE AND WARRANTY\_

Each Atena false ceiling is produced for internal use according to the technical rules for construction NTC 2008, and the specific regulations UNI EN 13964, 14195:2005.

Each Atena S.p.A. product has its own DOP (Declaration Of Performance) CE according to the European Law 305/2011.

False ceilings and claddings for internal and external use have to be dimensioned on environment features, to list some of the possible examples: earthquakes, wind, thermal expansion, place of installation, use destination of the building and project requests.

Indipendently by information, suggestions, advices and technical opinions exchanged between the parts, Atena S.p.A. will produce its products only according to the orders received and the technical drawings/projects attached, having no responsibility on what is not indicated in the order, in the technical drawings or in the project.

Atena S.p.A., as producer, is responsible for manufacturing defects. Complaints have to be presented according to the selling conditions. Materials used for Atena false ceilings have been produced just with this purpose, every other use is considered improper.